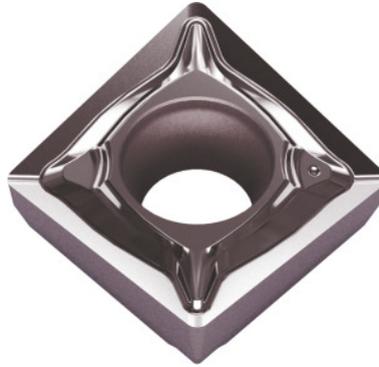


**Garant**

**Indexable insert for turning ZCMX 130402, for "4 in 1" turning and boring tools, Grade: HBZ310**

**Order data**

Order number	268442 HBZ310
GTIN	4062406392710
Item class	21K

**Technical description**

Corner radius	0.2 mm
Grade	HBZ310
Coating	PVD
Feed rate $f$ when drilling	0.03 - 0.3 mm
Feed rate $f$ when turning	0.05 - 0.4 mm
Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	2
Cutting speed $v_c$ main application	200 - 600 m/min
ISO code indexable insert	ZCMX 130402
Cutting conditions	continuous
Main application	N

Tool material	Carbide
suitable for tool dia. $D_c$	25 mm
Type of product	Indexable insert for turning